

TOP PIVOT BRACKET

**TOP PIVOT BRACKET
DRILL (2) 5/64" DIA. HOLES
(CENTER IN CIRCLE
AS SHOWN)**

CENTER OF PIVOT

INSTRUCTIONS:

- A. CHOOSE TYPE OF DOOR (FLUSH OR LIP)
- B. CUT TEMPLATE ALONG DOTTED LINE FOR DESIRED SHELF AND CABINET SIZE.
- C. LINE UP TEMPLATE WITH PIE-CUT IN THE PANELS, THEN MARK SCREW HOLES (IN CENTER OF CIRCLES AS SHOWN) FOR TOP AND BOTTOM PIVOT BRACKETS ON PANELS.

**BOTTOM PIVOT BRACKET
DRILL (2) 5/64" DIA. HOLES
(CENTER IN CIRCLE
AS SHOWN)**

**BACK OF
CABINET FRAME
3/4" LIP DOOR**

90°

**BACK OF
CABINET FRAME
3/4" FLUSH DOOR**



**31" PIE CUT TEMPLATE
T-4WLS931**